

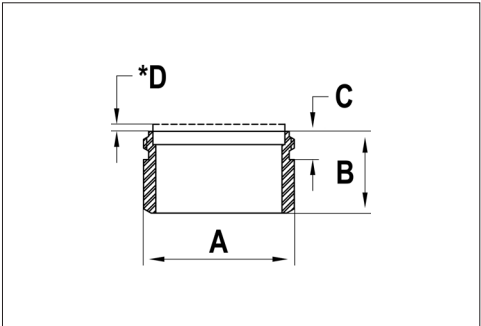
METRIC THREADS

M24x1 Size

Male Housings

Housing Dimensions				
No	mm	Tolerance	In	Tolerance
A	23.90	+ 0.10 / - 0.10	.941	+ .004 / - .004
B	13.00	+ 0.10 / - 0.10	.512	+ .004 / - .004
C	4.50	+ 0.10 / - 0.10	.177	+ .004 / - .004
*D	1.25	+ 0.25 / - 0.25	.049	+ .001 / - .001

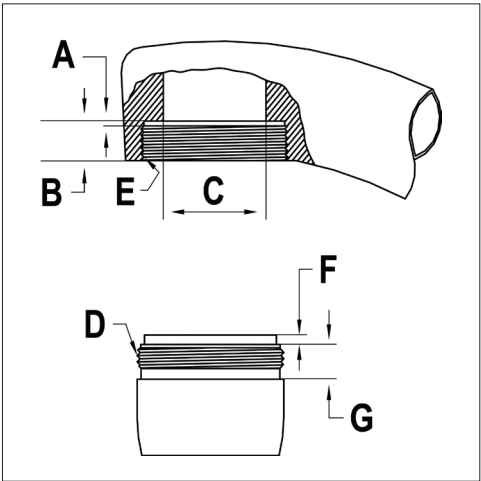
* Washer stick-out



Thread Interface Dimensions		
Finish type	GO	NO GO
Finished pitch diameter	23.324	23.199
Unfinished pitch diameter	23.265	23.140



Spout End Interface Dimensions				
No	mm	Tolerance	In	Tolerance
A	1.30	Min.	.051	Min.
B	4.50	+ 0.20 / - 0.20	.177	+ .008 / - .008
C	15.50	+ 1.50 / - 1.50	.610	+ .059 / - .059
D		M24x1-6g		Not applicable
E		M24x1-6H		Not applicable
F	1.25	+ 0.25 / - 0.25	.049	+ .001 / - .001
G	4.50	+ 0.10 / - 0.10	.177	+ .004 / - .004



Insert Interface Dimensions				
No	mm	Tolerance	In	Tolerance
H		M24x1-6g		Not applicable
I	21.175	+ 0.075 / - 0.075	.834	+ .003 / - .003
J	R 0.20	+ 0.10 / - 0.10	R .008	+ .004 / - .004
K	20.15	+ 0.05 / - 0.05	.793	+ .002 / - .002
L	2.05	+ 0.05 / - 0.05	.081	+ .002 / - .002
M	13.00	+ 0.10 / - 0.10	.512	+ .004 / - .004

